

MULTI V™

HEAT RECOVERY UNIT PRHR*3A ENGINEERING MANUAL



Three-Port
Heat Recovery Units



Six-Port
Heat Recovery Units



Eight-Port
Heat Recovery Units

PROPRIETARY DATA NOTICE

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This document is for design purposes only.**

A summary list of safety precautions is on page 3.

To access additional technical documentation such as submittals, outdoor and indoor unit engineering manuals, installation, service, product data performance, general best practice, and building ventilation manuals, as well as white papers, catalogs, LATS software programs, and more, log in to www.lghvac.com.

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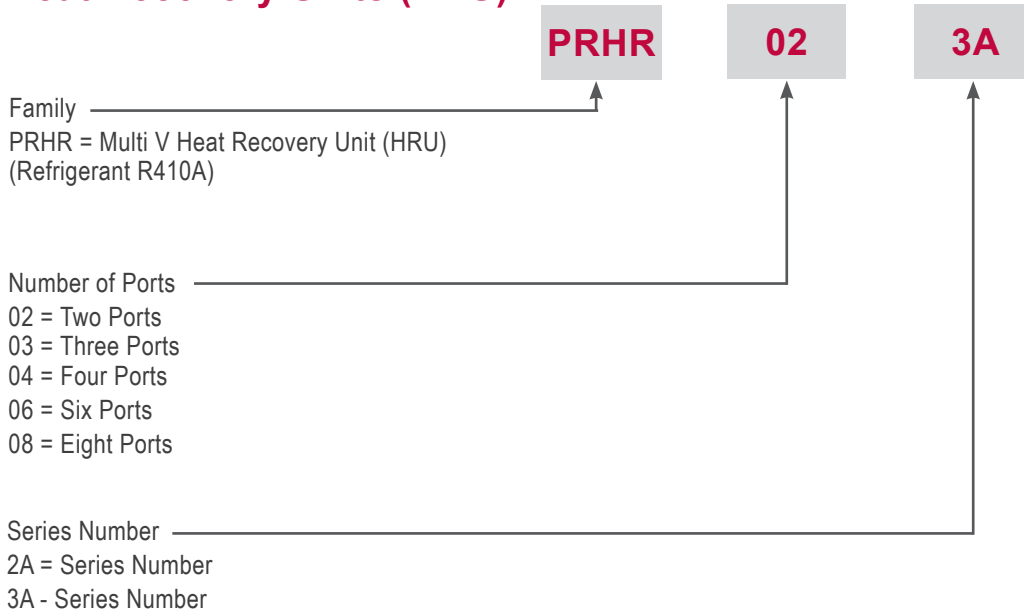
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TABLE OF SYMBOLS

| | |
|--|--|
|  DANGER | <i>This symbol indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.</i> |
|  WARNING | <i>This symbol indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.</i> |
|  CAUTION | <i>This symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.</i> |
| Note | <i>This symbol indicates situations that may result in equipment or property damage accidents only.</i> |
|  | <i>This symbol indicates an action should not be completed.</i> |

Heat Recovery Units (HRU)



LG Air Conditioner Technical Solution (LATS) Software

A properly designed and installed refrigerant piping system is critical to the optimal performance of LG air-conditioning systems. To assist engineers, LG offers, free of charge, LG Air Conditioner Technical Solution (LATS) software—a total design solution for LG air conditioning systems.

Note:

To reduce the risk of designing an improper applied system or one that will not operate correctly, LG requires that LATS software be used on all projects.

Formats

LATS is available to LG customers in three user interfaces: LATS HVAC, LATS CAD2, and LATS REVIT. All three LATS formats are available through www.myLGHVAC.com, or contact an LG Sales Representative.

LATS HVAC is a Windows®-based application that aids engineers in designing LG Variable Refrigerant Flow (VRF), Multi F / Multi F MAX, Single-Zone, and Energy Recovery Ventilator (ERV) systems.

*Windows® is a registered mark of Microsoft® Corporation.

LATS CAD2 combines the LG LATS program with AutoCAD® software**. It permits engineers to layout and validate LG Multi V Variable Refrigerant Flow (VRF), Multi F / Multi F MAX, Single-Zone, and Energy Recovery Ventilator (ERV) systems directly into CAD drawings.

LATS Revit integrates the LG LATS program with Revit® software**. It permits engineers to layout and validate Multi V VRF systems directly into Revit drawings.

**AutoCAD® and Revit® are both registered marks of Autodesk, Inc.

Features

All LG product design criteria have been loaded into the program, making LATS simple to use: double click or drag and drop the component choices. Build systems in Tree Mode where the refrigerant system can be viewed. Switch to a Schematic diagram to see the electrical and communications wiring.

LATS software permits the user to input region data, indoor and outdoor design temperatures, modify humidity default values, zoning, specify type and size of outdoor units and indoor units, and input air flow and external static pressure (ESP) for ducted indoor units.

The program can also:

- Import building loads from a separate Excel file.
- Present options for outdoor unit auto selection.
- Automatically calculate component capacity based on design conditions for the chosen region.
- Verify if the height differences between the various system components are within system limits.
- Provide the correct size of each refrigerant piping segment and LG Y-Branches and Headers.
- Adjust overall piping system length when elbows are added.
- Check for component piping limitations and flag if any parameters are broken.
- Factor operation and capacity for defrost operation.
- Calculate refrigerant charge, noting any additional trim charge.
- Suggest accessories for indoor units and outdoor units.
- Run system simulation.

Note:

Features depend on which LATS program is being used, and the type of system being designed.

Figure 1: Example of LATS CAD2.



LG AIR CONDITIONER TECHNICAL SOLUTION (LATS)



LATS Generates a Complete Project Report

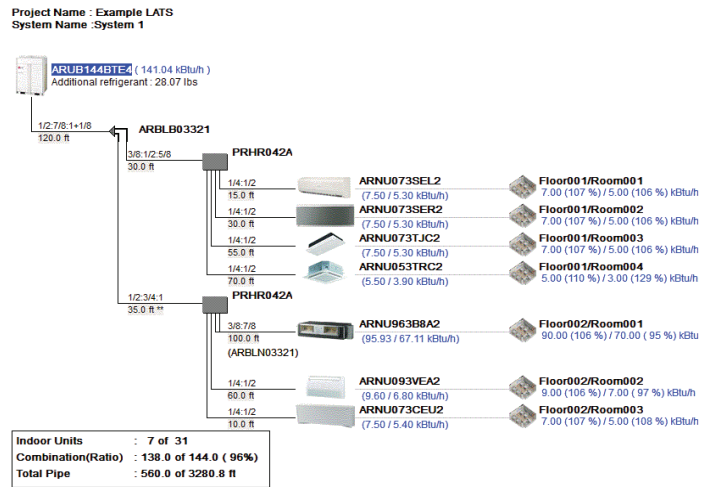
LATS software also generates a report containing project design parameters, cooling and heating design data, system component performance, and capacity data. The report includes system combination ratio and refrigerant charge calculations; and provides detailed bill of material, including outdoor units, indoor units, control devices, accessories, refrigerant pipe sizes segregated by building, by system, by pipe size, and by pipe segments. LATS can generate an Excel GERP report that can imported into the LG SOPS pricing and ordering system.

Proper Design to Install Procedure

LG encourages a two report design-to-install-procedure. After the design engineer determines building / zone loads and other details, the engineer opens the LATS program and inputs the project's information. When the design is complete, the "Auto Piping" and "System Check" functions must be used to verify piping sizes, limitations, and if any design errors are present. If errors are found, engineers must adjust the design, and run Auto Piping and System Check again. When the design passes the checks, then the engineer prints out a project "Shop Drawing" (LATS Tree Diagram) and provides it to the installing contractor. The contractor must follow the LATS Tree Diagram when building the piping system, but oftentimes the design changes on the building site:

- Architect has changed location and/or purpose of room(s).
- Outdoor unit cannot be placed where originally intended.
- Structural elements prevent routing the piping as planned.
- Air conditioning system conflicts with other building systems (plumbing, gas lines, etc.).

Figure 2: Example of a LATS Tree Diagram.



The contractor must mark any deviation from the design on the Shop Drawing, including as-built straight lines and elbows. This "Mark Up" drawing must be returned to the design engineer or Rep, who must input contractor changes into the LATS file. (Copy the original LATS software file, save and rename as a separate file, and modify all piping lengths by double-clicking on each length and editing information.) Like the shop drawing, the Auto Piping and System Check must also be run on this new "As Built" drawing. The design engineer or Rep must then provide the final As Built file to the contractor. The Mark Up version must be compared to the As Built version for:

- Differences in pipe diameter(s). If incorrect diameters have been installed, the piping must be changed out. If pipe diameters have changed, check to see if Y-Branches will also need to be changed.
- Changes to outdoor unit and indoor unit capacities. Capacities changes may impact line length changes.
- Additional refrigerant charge quantity ("Trim Charge"). Trim charge will change if piping lengths and diameters change. The As Built version must reflect installed piping lengths to ensure correct trim charge.

All documents submitted by the contractor, as well as the Shop Drawing and the As Built Drawing files must be provided for commissioning purposes. Model and serial numbers for all system components must also be submitted. If the steps previously detailed are not followed, and all documents are not provided to the commissioning agent, the project runs the risk of not being commissioned and voiding any limited warranty LG offers on the equipment.

PRODUCT DATA

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Multi V Heat Recovery Units

Four-port Heat Recovery Unit.

General

Multi V heat recovery units are for use with Multi V heat recovery outdoor units to permit simultaneous heating and cooling operation.

Heat recovery units have two (2), three (3), four (4), six (6), or eight (8) ports for connections to indoor units. Each port is capable of connecting from one (1) indoor unit up to eight (8) indoor units up to a maximum nominal capacity of ≤ 60 MBh. When multiple indoor units are connected to one port, all indoor units on that port must operate in the same mode (cooling or heating). Individual indoor units ≥ 60 MBh nominal capacity must use two (2) neighboring heat recovery unit ports twinned together using a reverse Y-branch kit. Connect largest indoor unit to first port of the heat recovery unit. Each heat recovery unit can support a maximum capacity (sum of ports) of up to 230 MBh.

Heat recovery ports can operate in heating or cooling mode independently, regardless of the mode of any other port on the unit or in the system except where heat recovery unit ports are twinned. Heat recovery units contain one double spiral subcooling heat exchanger per port, are internally insulated, and do not require a condensate drain.



Casing and Construction

Heat recovery units are completely factory assembled, internally piped, wired, and are designed for indoor installation. Casing is constructed of galvanized steel, and houses piping, valves and controls to divert refrigerant controlling each port to operate in either heating or cooling mode. Heat recovery units contain one double spiral subcooling heat exchanger per port, are internally insulated, and do not require a condensate drain.

Refrigerant Valves

Each heat recovery port is circuited with two two-position motorized valves to control R410A refrigerant flow path to allow indoor units to operate in heating or cooling mode.

Refrigerant Piping

Units can be piped in series and / or parallel to optimize cost between material and labor. Up to 16 heat recovery units can be piped in series, parallel, or a combination of series and parallel to optimize cost between material and labor. Any series string of heat recovery ports/units can connect up to 230 MBh of indoor unit nominal capacity (series string is defined as heat recovery units piped in series). Indoor units up to 131 equivalent feet of piping length from the heat recovery unit to which it is connected.

- Indoor units up to 295 equivalent feet of piping length from the first branch.
- Difference between highest and lowest elevation indoor units piped to separate parallel heat recovery units (HRUs) up to 131 feet in elevation.
- Difference between highest and lowest heat recovery units piped in parallel up to 98 feet in elevation.
- Difference between highest and lowest elevation heat recovery units piped in series up to 16 feet in elevation.
- Elevation difference of series connected heat recovery units cannot exceed 16 feet.

All refrigerant lines from the outdoor unit to the heat recovery units, and from the heat recovery units to the indoor units must be field insulated separately.

Electrical

Heat recovery units require 208-230V, 1-phase, 60 Hz electrical power, and are capable of operation within $\pm 10\%$ of nominal voltage.

Controls

Heat recovery units include factory-installed control boards with integral microprocessors. Heat recovery unit control boards communicate with the main control board in the outdoor unit and interface with the VRF equipment controls system. The control circuit between the indoor units, heat recovery units and the outdoor unit is RS-485 daisy chain communication over two-conductor, twisted, stranded, shielded, 18 AWG cable.



Figure 3: Two-Port Heat Recovery Unit.



Figure 4: Three-Port Heat Recovery Unit.



Figure 5: Four-Port Heat Recovery Unit.

Note:

Heat recovery units can only be used with LG systems piped for heat recovery operation.

Table 1: Heat Recovery Unit Specifications.

| Model | | PRHR023A | PRHR033A | PRHR043A | |
|---|------------------|------------------------------|----------|----------|-------|
| Number of Ports | | 2 | 3 | 4 | |
| Max. Connectible No. of Indoor Units | | 16 | 24 | 32 | |
| Max. Connectible No. of Indoor Units on each port | | 8 | 8 | 8 | |
| Max. Port Capacity (each port) | Btu/h | 60,000 | 60,000 | 60,000 | |
| Max. Unit Capacity (sum of ports) | Btu/h | 120,000 | 180,000 | 230,000 | |
| Net Weight | lbs. | 33 | 37 | 40 | |
| Shipping Weight | lbs. | 46 | 50 | 53 | |
| Dimensions (W x H x D) | Inches | 30-15/16 x 8-9/16 x 25-7/8 | | | |
| Casing | | Galvanized Steel Plate | | | |
| Connecting Pipes | To Indoor Units | Liquid Pipe (inches) | 3/8 | 3/8 | 3/8 |
| | | Vapor Pipe (inches) | 5/8 | 5/8 | 5/8 |
| | To Outdoor Units | Liquid (inches) | 3/8 | 1/2 | 5/8 |
| | | Low-pressure Vapor (inches) | 7/8 | 1-1/8 | 1-1/8 |
| | | High-pressure Vapor (inches) | 3/4 | 7/8 | 7/8 |
| Insulation Material | | Polyethylene Foam | | | |

General Data



Figure 6: Six-Port Heat Recovery Unit.



Figure 7: Eight-Port Heat Recovery Unit.

Note:

Heat recovery units can only be used with LG systems piped for heat recovery operation.

Table 2: Heat Recovery Unit Specifications, continued.

| Model | | PRHR063A | PRHR083A | |
|---|------------------------------|-----------------------------|----------|-------|
| Number of Ports | | 6 | 8 | |
| Max. Connectible No. of Indoor Units | | 48 | 64 | |
| Max. Connectible No. of Indoor Units on each port | | 8 | 8 | |
| Max. Port Capacity (each port) | Btu/h | 60,000 | 60,000 | |
| Max. Unit Capacity (sum of ports) | Btu/h | 230,000 | 230,000 | |
| Net Weight | lbs. | 60 | 68 | |
| Shipping Weight | lbs. | 75 | 82 | |
| Dimensions (W x H x D) | Inches | 43-13/16 x 8-9/16 x 25-7/8 | | |
| Casing | | Galvanized Steel Plate | | |
| Connecting Pipes | To Indoor Units | Liquid Pipe (inches) | 3/8 | 3/8 |
| | | Vapor Pipe (inches) | 5/8 | 5/8 |
| | To Outdoor Units | Liquid (inches) | 5/8 | 5/8 |
| | | Low-pressure Vapor (inches) | 1-1/8 | 1-1/8 |
| | High-pressure Vapor (inches) | 7/8 | 7/8 | |
| Insulation Material | | Polyethylene Foam | | |

Table 3: Heat Recovery Unit Electrical Data.

| Unit Model No. | Voltage Range | Rated Amps | MCA | MFA | Power Supply | | | Power Input (W) | |
|----------------|---------------|------------|------|-----|--------------|---------|-------|-----------------|---------|
| | | | | | Hz | Volts | Phase | Cooling | Heating |
| PRHR023A | 187-253 | 0.06 | 0.17 | 15 | 60 | 208-230 | 1 | 39.8 | 37.2 |
| PRHR033A | | | | | | | | | |
| PRHR043A | | 0.09 | 0.27 | | | | | 75.9 | 72.1 |
| PRHR063A | | | | | | | | | |
| PRHR083A | | | | | | | | | |

MCA : Minimum Circuit Ampacity.
MFA : Maximum Fuse Amps.

Units are suitable for use on an electrical system where voltage supplied to unit terminals is within the listed range limits.
Select wire size based on the larger MCA value.
Instead of a fuse, use the circuit breaker.

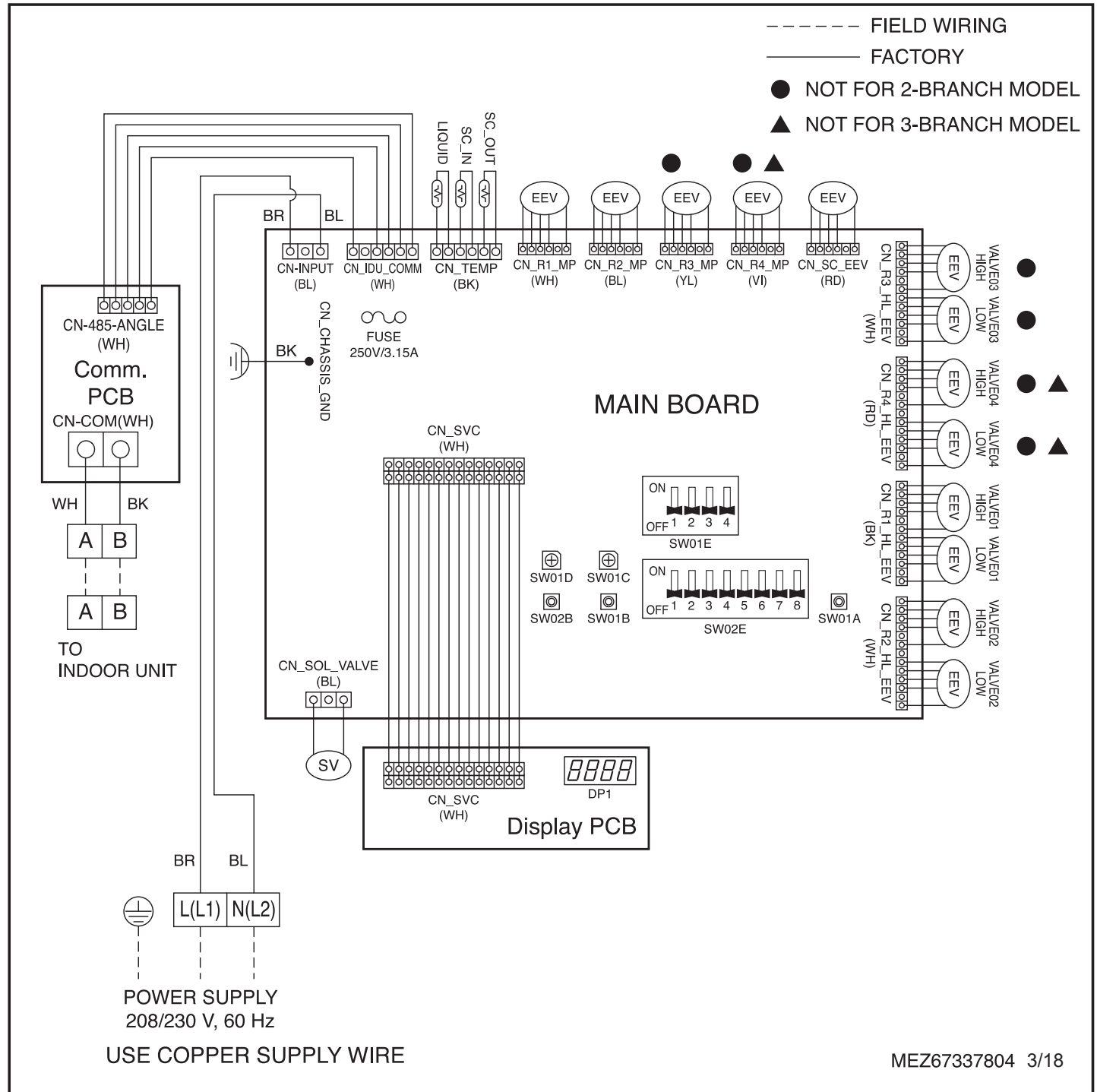
PRODUCT DATA



Wiring Diagram

PRHR023A, PRHR033A, PRHR043A

Figure 8: PRHR023A, PRHR033A, and PRHR043A Wiring Diagram.



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Table 4: PRHR023A, PRHR033A, and PRHR043A Wiring Diagram Legend.

| Description | Purpose | Function |
|--------------------------|---|--|
| <i>Terminals</i> | | |
| CN-INPUT (BL) | Power Input | Power Supply Input |
| CN_IDU_COMM (WH) | Communication | Communication Connection Between Indoor Units and Heat Recovery Units |
| CN_TEMP (LIQUID) (BK) | Liquid Temperature Receiver Sensor | Liquid Temperature Sensor |
| CN_TEMP (SC_IN) (BK) | Subcooling Inlet Sensor | Subcooling Inlet Sensor |
| CN_TEMP (SC_OUT) (BK) | Subcooling Outlet Sensor | Subcooling Outlet Sensor |
| CN_R1_MP (WH) | EEV 01 | EEV 01 (Bypass for Room or Zone 1) |
| CN_R2_MP (BL) | EEV 02 | EEV 02 (Bypass for Room or Zone 2) |
| CN_R3_MP (YL) | EEV 03 | EEV 03 (Bypass for Room or Zone 3) |
| CN_R4_MP (VI) | EEV 04 | EEV 04 (Bypass for Room or Zone 4) |
| CN_SC_EEV (RD) | Subcooling EEV | Subcooling EEV |
| CN_R3_HL_EEV (WH) | Low / High EEV 03 | Low / High EEV 03 for Room or Zone 3 |
| CN_R4_HL_EEV (RD) | Low / High EEV 04 | Low / High EEV 04 for Room or Zone 4 |
| CN_R1_HL_EEV (BK) | Low / High EEV 01 | Low / High EEV 01 for Room or Zone 1 |
| CN_R2_HL_EEV (WH) | Low / High EEV 02 | Low / High EEV 02 for Room or Zone 2 |
| CN_SVC (WH) | Display | For Display PCB |
| CN_SOL_VALVE (BL) | Solenoid Valve Bypass 01 | Solenoid Valve Bypass 01 |
| CN_CHASSIS_GND (BK) | Ground Terminal | Ground Terminal for Heat Recovery Unit Chassis |
| <i>DIP Switch Banks</i> | | |
| SW01E | EEV or Zone Address Setting | Sets EEV Number When Using Manual Addressing; Sets Time of Zoning Address When Using Automatic Addressing |
| SW02E (No. 1) | Address Method | Selects Automatic or Manual Addressing Procedure |
| SW02E (Nos. 2 through 4) | Setting for Number of Indoor Units | Setting for Total Number of Indoor Units Connected |
| SW02E (No. 5) | Slave PCB Setting | Sets Slave PCB |
| SW02E (No. 6) | EEPROM Reset | Resets EEPROM to Save Settings |
| SW02E (Nos. 7 and 8) | Mode Setting (Zoning, etc.) | Sets the Mode (Zoning, etc.) |
| <i>Buttons</i> | | |
| SW01B | Indoor Address Setting (Increase by One) | Increases the Indoor Address by One When Using the Manual Addressing Procedure |
| SW01C | Heat Recovery Unit Number Setting; EEV Zoning Number Setting | Sets the Heat Recovery Unit Number; Sets the EEV Zoning Number When Using the Manual Addressing Procedure |
| SW01D | EEV Group Setting | Sets the EEV Group |
| SW02B | Indoor Address Setting (Increase by Ten) | Increases the Indoor Address by Ten When Using the Manual Addressing Procedure |

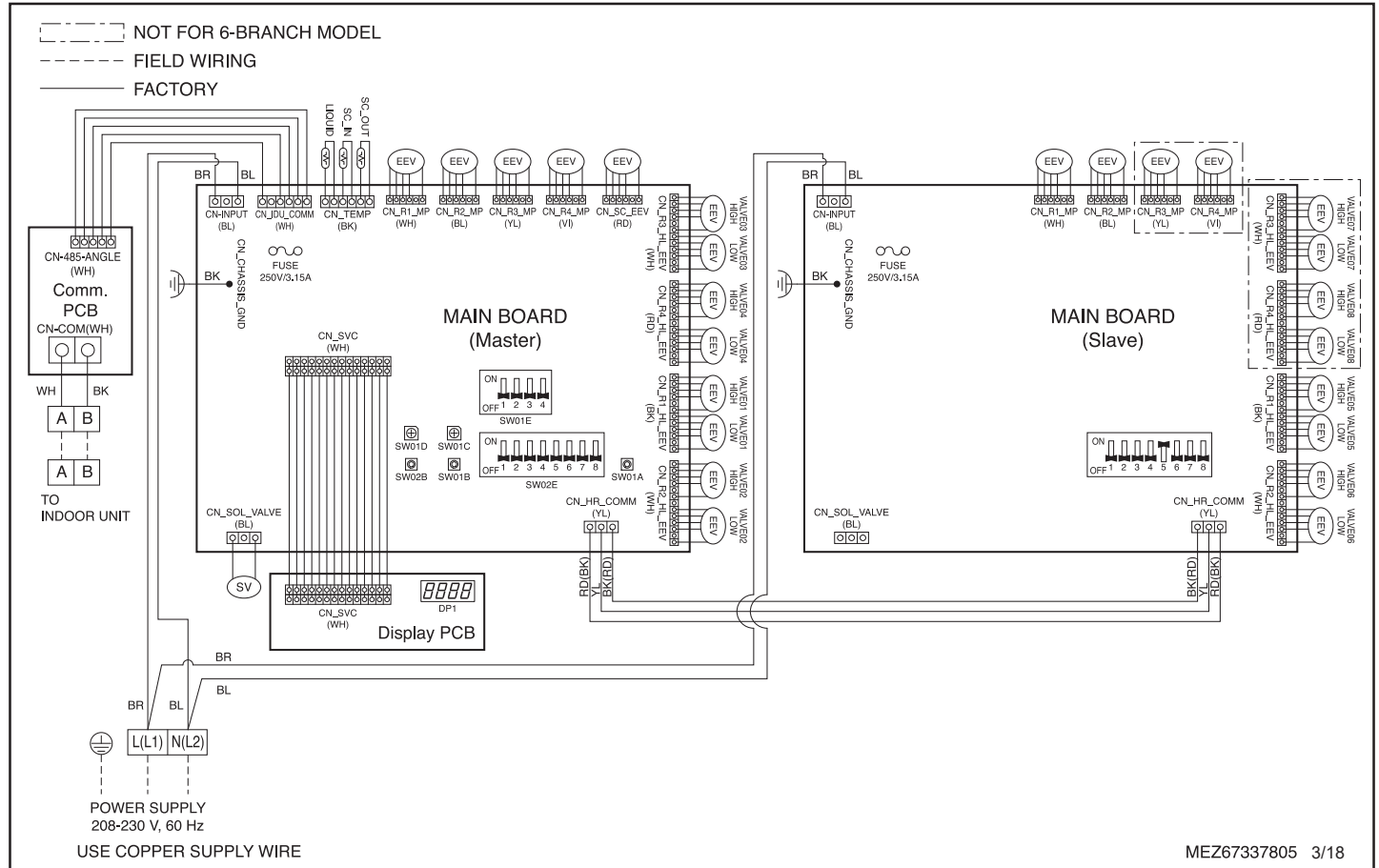
PRODUCT DATA



Wiring Diagram

PRHR063A, PRHR083A

Figure 9: PRHR063A and PRHR083A Wiring Diagram.



MULTI V Heat Recovery Unit PRHR*3A Engineering Manual



Table 5: PRHR063A and PRHR083A Wiring Diagram Legend.

| Description | Purpose | Function |
|----------------------------------|---|--|
| Main PCB Terminals | | |
| CN-INPUT (BL) | Power Input | Power Supply Input |
| CN_IDU_COMM (WH) | Communication | Communication Connection Between Indoor Units and Heat Recovery Units |
| CN_TEMP (LIQUID) (BK) | Liquid Temperature Receiver Sensor | Liquid Temperature Sensor |
| CN_TEMP (SC_IN) (BK) | Subcooling Inlet Sensor | Subcooling Inlet Sensor |
| CN_TEMP (SC_OUT) (BK) | Subcooling Outlet Sensor | Subcooling Outlet Sensor |
| CN_R1_MP (WH) | EEV 01 | EEV 01 (Bypass for Room or Zone 1) |
| CN_R2_MP (BL) | EEV 02 | EEV 02 (Bypass for Room or Zone 2) |
| CN_R3_MP (YL) | EEV 03 | EEV 03 (Bypass for Room or Zone 3) |
| CN_R4_MP (VI) | EEV 04 | EEV 04 (Bypass for Room or Zone 4) |
| CN_SC_EEV (RD) | Subcooling EEV | Subcooling EEV |
| CN_R3_HL_EEV (WH) | Low / High EEV 03 | Low / High EEV 03 for Room or Zone 3 |
| CN_R4_HL_EEV (RD) | Low / High EEV 04 | Low / High EEV 04 for Room or Zone 4 |
| CN_R1_HL_EEV (BK) | Low / High EEV 01 | Low / High EEV 01 for Room or Zone 1 |
| CN_R2_HL_EEV (WH) | Low / High EEV 02 | Low / High EEV 02 for Room or Zone 2 |
| CN_HR_COMM (YL) | Master and Slave PCB Communication | Communication Connection Between Heat Recovery Unit Master and Slave PCBs |
| CN_SVC (WH) | Display | For Display PCB |
| CN_SOL_VALVE (BL) | Solenoid Valve Bypass 01 | Solenoid Valve Bypass 01 |
| CN_CHASSIS_GND (BK) | Ground Terminal | Ground Terminal for Heat Recovery Unit Chassis |
| Slave PCB Terminals | | |
| CN-INPUT (BL) | Power Input | Power Supply Input |
| CN_R1_MP (WH) | EEV 05 | EEV 05 (Bypass for Room or Zone 5) |
| CN_R2_MP (BL) | EEV 06 | EEV 06 (Bypass for Room or Zone 6) |
| CN_R3_MP (YL) | EEV 07 | EEV 07 (Bypass for Room or Zone 7) |
| CN_R4_MP (VI) | EEV 08 | EEV 08 (Bypass for Room or Zone 8) |
| CN_R3_HL_EEV (WH) | Low / High EEV 07 | Low / High EEV 07 for Room or Zone 7 |
| CN_R4_HL_EEV (RD) | Low / High EEV 08 | Low / High EEV 04 for Room or Zone 8 |
| CN_R1_HL_EEV (BK) | Low / High EEV 05 | Low / High EEV 05 for Room or Zone 5 |
| CN_R2_HL_EEV (WH) | Low / High EEV 06 | Low / High EEV 02 for Room or Zone 6 |
| CN_HR_COMM (YL) | Master and Slave PCB Communication | Communication Connection Between Heat Recovery Unit Master and Slave PCBs |
| CN_SOL_VALVE (BL) | N/A | N/A |
| CN_CHASSIS_GND (BK) | Ground Terminal | Ground Terminal for Heat Recovery Unit Chassis |
| Main PCB DIP Switch Banks | | |
| SW01E | EEV or Zone Address Setting | Sets EEV Number When Using Manual Addressing; Sets Time of Zoning Address When Using Automatic Addressing |
| SW02E (No. 1) | Address Method | Selects Automatic or Manual Addressing Procedure |
| SW02E (Nos. 2 through 4) | Setting for Number of Indoor Units | Setting for Total Number of Indoor Units Connected |
| SW02E (No. 5) | Slave PCB Setting | Sets Slave PCB |
| SW02E (No. 6) | EEPROM Reset | Resets EEPROM to Save Settings |
| SW02E (Nos. 7 and 8) | Mode Setting (Zoning, etc.) | Sets the Mode (Zoning, etc.) |
| Main PCB Buttons | | |
| SW01B | Indoor Address Setting (Increase by One) | Increases the Indoor Address by One When Using the Manual Addressing Procedure |
| SW01C | Heat Recovery Unit Number Setting; EEV Zoning Number Setting | Sets the Heat Recovery Unit Number; Sets the EEV Zoning Number When Using the Manual Addressing Procedure |
| SW01D | EEV Group Setting | Sets the EEV Group |
| SW02B | Indoor Address Setting (Increase by Ten) | Increases the Indoor Address by Ten When Using the Manual Addressing Procedure |

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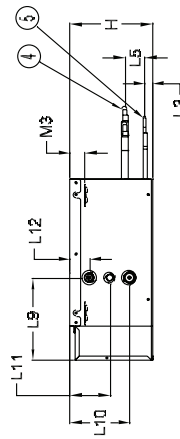
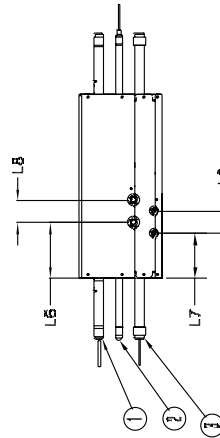
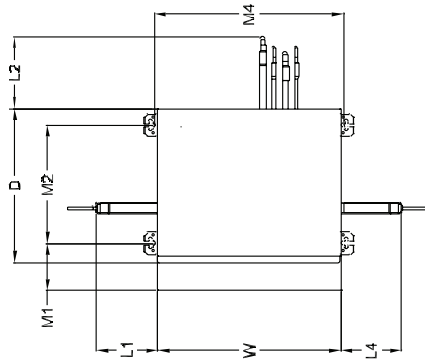
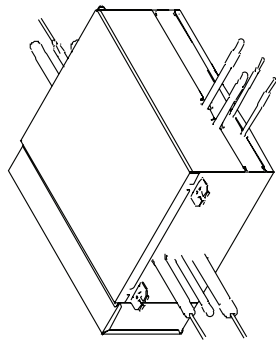
External Dimensions

PRHR023A



[Unit: inch]

| | |
|-----|-----------|
| W | 19-1/8" |
| H | 8-5/8" |
| D | 18-15/16" |
| L1 | 5-15/16" |
| L2 | 6-15/16" |
| L3 | 3/4" |
| L4 | 5-15/16" |
| L5 | 2-3/16" |
| L6 | 5-3/4" |
| L7 | 4-9/16" |
| L8 | 2-5/16" |
| L9 | 8-9/16" |
| L10 | 6-3/16" |
| L11 | 3-9/16" |
| L12 | 2" |
| M1 | 4-15/16" |
| M2 | 12-1/4" |
| M3 | 1-1/2" |
| M4 | 19-11/16" |



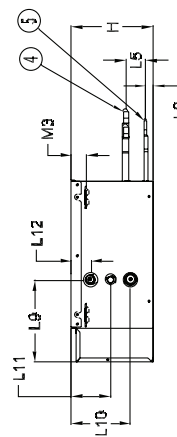
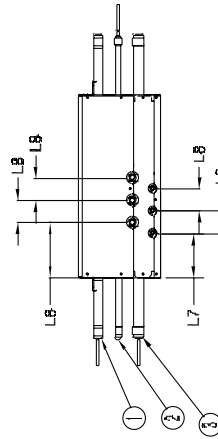
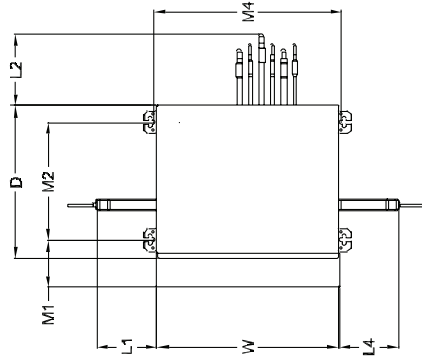
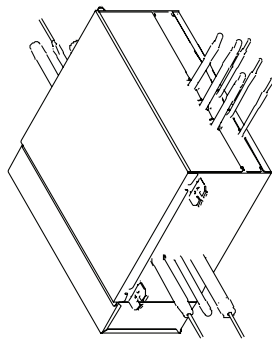
| | |
|-----|-----------------------------|
| 6 | Control box |
| 5 | Liquid pipe to indoor unit |
| 4 | Gas pipe to indoor unit |
| 3 | Low pressure gas pipe |
| 2 | Liquid pipe to outdoor unit |
| 1 | High pressure gas pipe |
| No. | Part Name |

- Note
- Unit should be installed in compliance with the installation manual in the product box.
 - Unit should be grounded in accordance with the local regulations or applicable national codes.
 - All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.



[Unit: inch]

| | |
|-----|-----------|
| W | 19-1/8" |
| H | 8-5/8" |
| D | 18-15/16" |
| L1 | 5-15/16" |
| L2 | 6-15/16" |
| L3 | 3/4" |
| L4 | 5-15/16" |
| L5 | 2-3/16" |
| L6 | 5-3/4" |
| L7 | 4-9/16" |
| L8 | 2-5/16" |
| L9 | 8-9/16" |
| L10 | 6-3/16" |
| L11 | 3-9/16" |
| L12 | 2" |
| M1 | 4-15/16" |
| M2 | 12-1/4" |
| M3 | 1-1/2" |
| M4 | 19-11/16" |



| | |
|-----|-----------------------------|
| 5 | Control box |
| 5 | Liquid pipe to Indoor unit |
| 4 | Gas pipe to Indoor unit |
| 3 | Low pressure gas pipe |
| 2 | Liquid pipe to Outdoor unit |
| 1 | High pressure gas pipe |
| No. | Part Name |

- Note
1. Unit should be installed in compliance with the installation manual in the product box.
 2. Unit should be grounded in accordance with the local regulations or applicable national codes.
 3. All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.

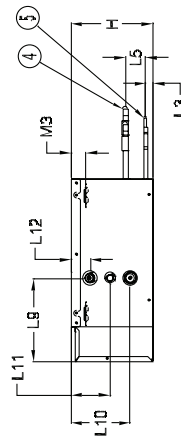
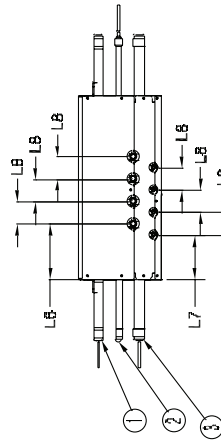
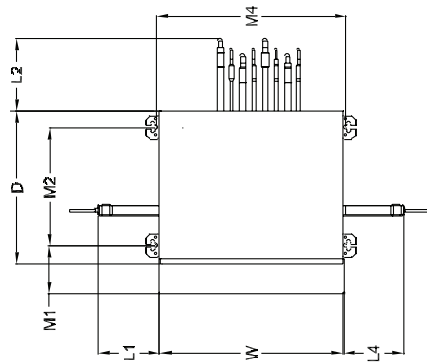
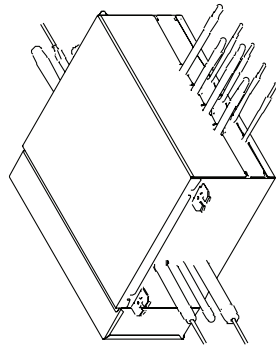
PRODUCT DATA



External Dimensions
PRHR043A

[Unit: inch]

| | |
|-----|-----------|
| W | 19-1/8" |
| H | 8-5/8" |
| D | 18-15/16" |
| L1 | 5-15/16" |
| L2 | 6-15/16" |
| L3 | 3/4" |
| L4 | 5-15/16" |
| L5 | 2-3/16" |
| L6 | 5-3/4" |
| L7 | 4-9/16" |
| L8 | 2-5/16" |
| L9 | 8-9/16" |
| L10 | 6-3/16" |
| L11 | 3-9/16" |
| L12 | 2" |
| M1 | 4-15/16" |
| M2 | 12-1/4" |
| M3 | 1-1/2" |
| M4 | 19-11/16" |

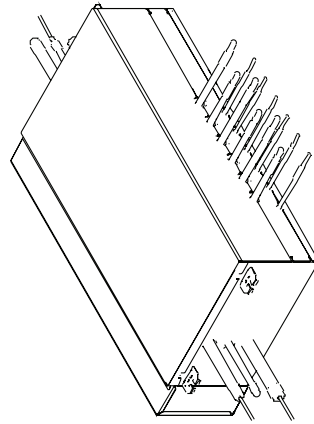
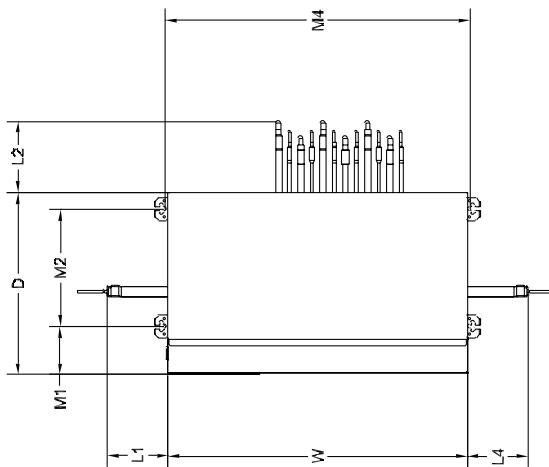


| | |
|-----|-----------------------------|
| No. | Control box |
| 5 | Liquid pipe to Indoor unit |
| 4 | Gas pipe to Indoor unit |
| 3 | Low pressure gas pipe |
| 2 | Liquid pipe to Outdoor unit |
| 1 | High pressure gas pipe |
| No. | Part name |

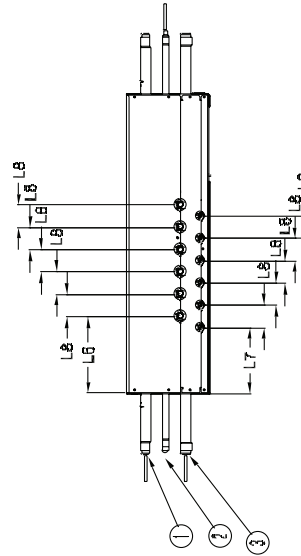
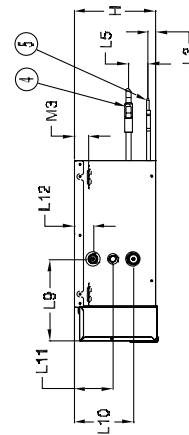
- Note
1. Unit should be installed in compliance with the installation manual in the product box.
 2. Unit should be grounded in accordance with the local regulations or applicable national codes.
 3. All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.



[Unit: inch]



| | |
|-----|-----------|
| W | 31-1/4" |
| H | 8-5/8" |
| D | 18-15/16" |
| L1 | 6-5/16" |
| L2 | 6-15/16" |
| L3 | 3/4" |
| L4 | 6-5/16" |
| L5 | 2-3/16" |
| L6 | 8-1/16" |
| L7 | 6-7/8" |
| L8 | 2-5/16" |
| L9 | 8-9/16" |
| L10 | 6-3/16" |
| L11 | 3-9/16" |
| L12 | 2" |
| M1 | 4-15/16" |
| M2 | 12-1/4" |
| M3 | 1-1/2" |
| M4 | 31-7/8" |



| | |
|-----|-----------------------------|
| 5 | Control box |
| 5 | Liquid pipe to Indoor unit |
| 4 | Gas pipe to Indoor unit |
| 3 | Low pressure gas pipe |
| 2 | Liquid pipe to Outdoor unit |
| 1 | High pressure gas pipe |
| No. | Part Name |

- Note
- Unit should be installed in compliance with the installation manual in the product box.
 - Unit should be grounded in accordance with the local regulations or applicable national codes.
 - All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.

PRODUCT DATA



External Dimensions

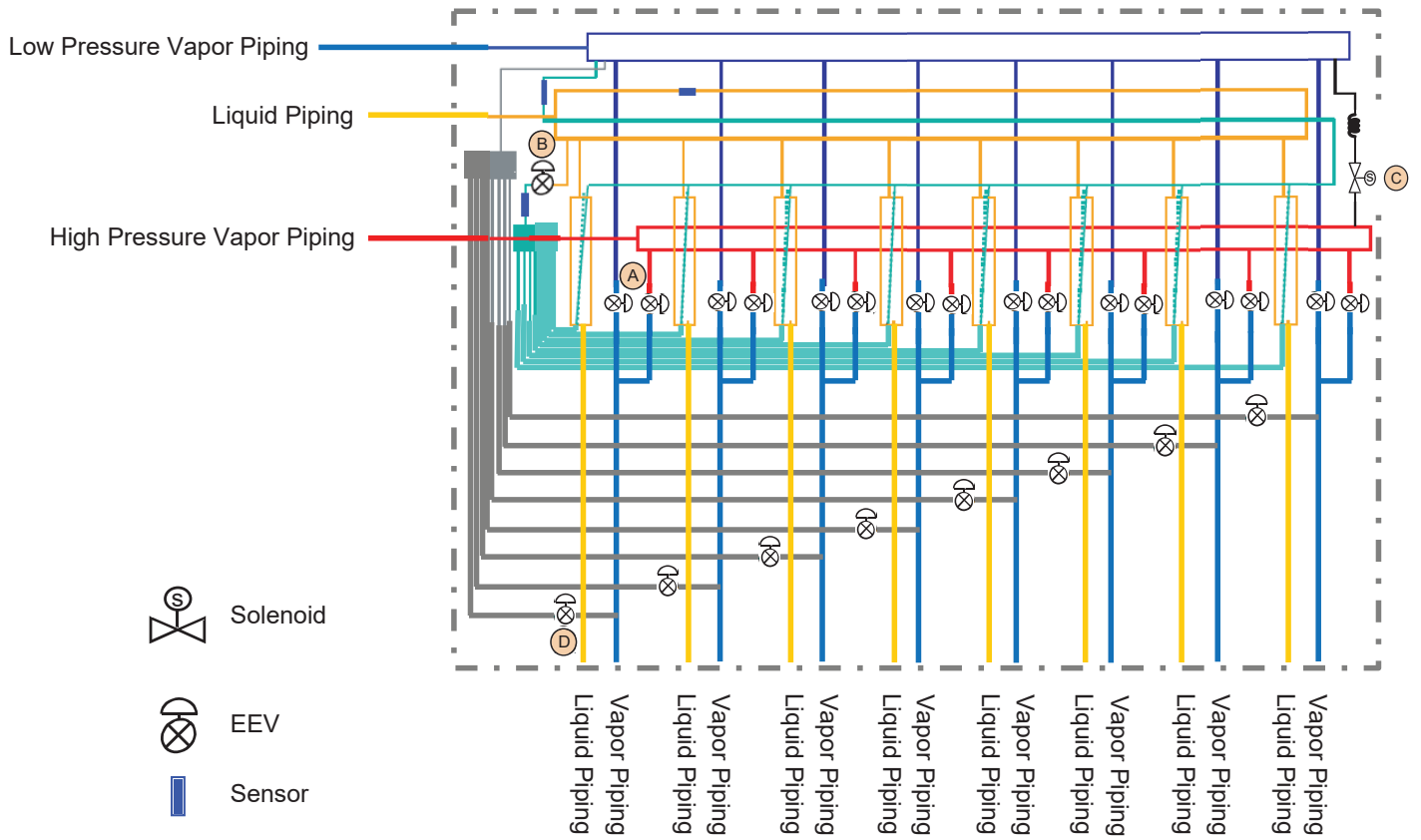
PRHR083A

| | |
|-----|-----------|
| W | 31-1/4" |
| H | 8-5/8" |
| D | 18-15/16" |
| L1 | 6-5/16" |
| L2 | 6-15/16" |
| L3 | 3/4" |
| L4 | 6-5/16" |
| L5 | 2-3/16" |
| L6 | 8-1/16" |
| L7 | 6-7/8" |
| L8 | 2-5/16" |
| L9 | 8-9/16" |
| L10 | 6-3/16" |
| L11 | 3-9/16" |
| L12 | 2" |
| M1 | 4-15/16" |
| M2 | 12-1/4" |
| M3 | 1-1/2" |
| M4 | 31-7/8" |

| | |
|-----|-----------------------------|
| No. | Part Name |
| 5 | Control box |
| 5 | Liquid pipe to indoor unit |
| 4 | Gas pipe to indoor unit |
| 3 | Low pressure gas pipe |
| 2 | Liquid pipe to outdoor unit |
| 1 | High pressure gas pipe |

Note

1. Unit should be installed in compliance with the installation manual in the product box.
2. Unit should be grounded in accordance with the local regulations or applicable national codes.
3. All electrical components and materials to be supplied from the site must comply with the local regulations or international codes.



- A : Switch operation between cooling and heating by two (2) valves.
- B : Decreases noise following subcooling operation between inlet of one indoor unit and outlet of another indoor unit during simultaneous operation.
- C : Prevents liquid from entering high pressure vapor valve and heat recovery unit during cooling mode.
- D : Controls pressure between the high and low pressure vapor piping when operation mode switches.

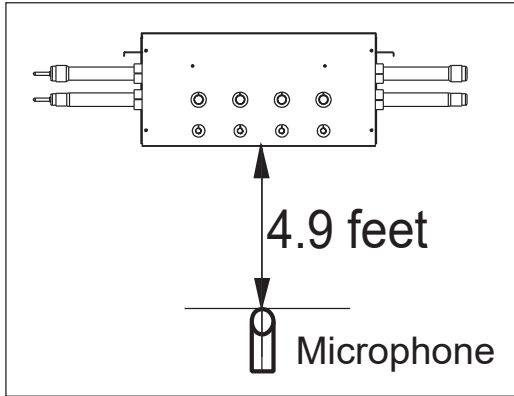
Note:

Refrigerant diagram above represents the PRHR083A model. Appearances may differ depending on model.

Acoustic Data

Sound Pressure Levels

Figure 11: Sound Pressure Measurement Location.



- Measurements are taken 4.9 ft. away from the center of the unit.
- Sound level will vary depending on a range of factors including the construction (acoustic absorption coefficient) of a particular room in which the unit was installed.
- Sound pressure levels are measured in dB(A) with a tolerance of ± 3 .
- Sound pressure levels are tested in an anechoic chamber under ISO Standard 3745.

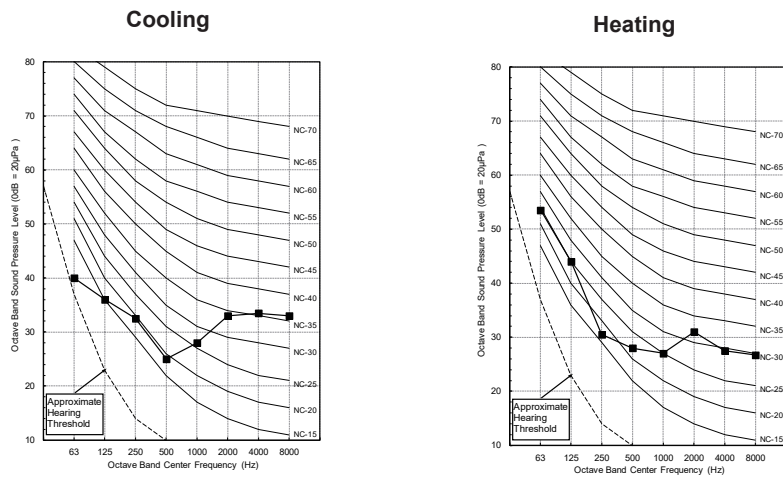
Operating Conditions:

- Power source: 220V 60Hz
- Reference acoustic pressure: 0dB = 20 μ Pa.
- Cooling: Indoor Temperature 80.6°F D.B., 66.2°F W.B., Outdoor Temperature 95°F D.B., 75.2°F W.B.
- Heating: Indoor Temperature 68°F D.B., 59°F W.B., Outdoor Temperature 44.6°F D.B., 42.8°F W.B.

Table 6: PRHR**3A Sound Pressure Levels.

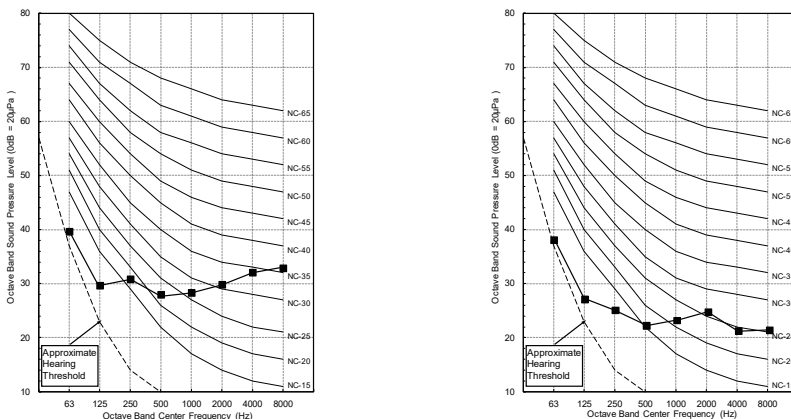
| Operation Mode | Sound Pressure Levels dB(A) |
|------------------------------------|-----------------------------|
| Cooling | 31 |
| Heating | 31 |
| Simultaneous | 38 |
| Changeover From Cooling to Heating | 33 |
| Changeover From Heating to Cooling | 38 |

Figure 10: PRHR**3A Sound Pressure Level Diagrams.



Changeover from Cooling to Heating

Changeover from Heating to Cooling



Combining Heat Recovery Ports for Large Indoor Units

It is necessary to combine two ports on a system designed for heat recovery operation when installing a single indoor unit with a capacity exceeding 60,000 Btu/h. Two neighboring heat recovery ports are combined using a reverse Y-branch that is then connected to the one large indoor unit (Kit sold separately).

Table 7: Y-Branch for Twinning Large Indoor Units.

Unit: Inch

| Kit Model No. | Vapor Pipe Dimensions | Vapor Pipe Model No. | Liquid Pipe Dimensions | Liquid Pipe Model No. |
|---------------|-----------------------|----------------------|------------------------|-----------------------|
| ARBLN03321 | | AJR54072906 | | AJR54072902 |

Reducers

It may be necessary to install a reducer if the indoor unit piping or outdoor unit piping is too large or too small for the heat recovery unit connections.

Table 8: Reducers for Heat Recovery Units.

Unit: Inches

| Model | Liquid Piping | Vapor Piping | |
|----------------------------|--|---------------|--------------|
| | | High Pressure | Low Pressure |
| Heat Recovery Unit Reducer | <p>PRHR023A</p> | | |
| | <p>PRHR033A PRHR043A PRHR063A PRHR083A</p> | | |
| | | | |

Product Data

APPLICATION GUIDELINES

Piping Limitations on page 25

Selecting the Best Location / Clearance Requirements on page 28

General Mounting on page 30

Wiring Guidelines on page 31

DIP Switch Settings for Use with Gen 4 Indoor Units on page 34

Acronyms on page 35

Piping Limitations For Systems Designed for Heat Recovery Operation

Following pages present Multi V 5 piping limitations and are for illustrative purposes only. Designers MUST use LATS when designing LG VRF systems.

Figure 12: Typical Heat Recovery System Building Layout with Piping Limitations.

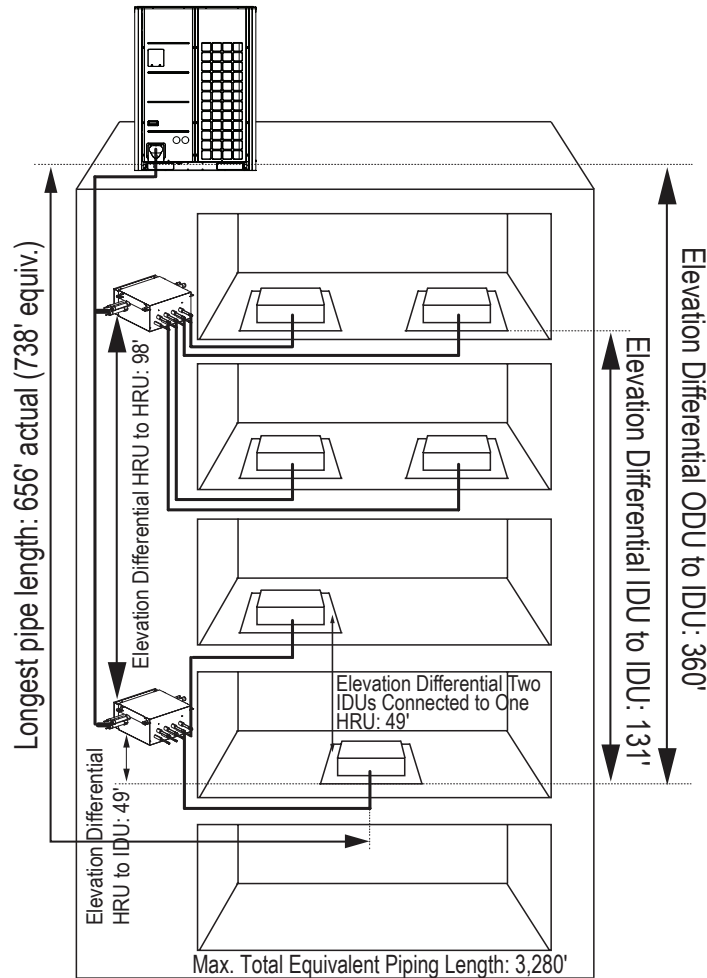


Table 9: Piping Limitations for Heat Recovery Operation (See next page).

| Length | Total pipe length | Longest actual pipe length | Equivalent pipe length ¹ |
|--|---|---|--|
| | $A + \Sigma B + \Sigma C \leq 3,280$ feet | ≤492 feet (656 feet conditional application) | ≤574 feet (738 feet conditional application) |
| ℓ | Longest pipe length after first branch | | |
| | ≤131 feet (295 feet conditional application) | | |
| Elevation1 | Elevation differential (Outdoor Unit ↔ Indoor Unit) | | |
| | Height ≤360 feet | | |
| Elevation2 | Elevation differential (Indoor Unit ↔ Indoor Unit) | | |
| | height ≤131 feet | | |
| Elevation3 | Elevation differential (Indoor Unit ↔ Heat Recovery Unit) [single heat recovery unit or series heat recovery units] | | |
| | 49 feet | | |
| Elevation4 | Elevation differential (Indoor Unit ↔ Indoor Unit [connected to same Heat Recovery Unit]) | | |
| | 49 feet | | |
| height1 | Elevation differential (Outdoor Unit ↔ Outdoor Unit) | | |
| | ≤16.4 feet | | |
| | Distance between Outdoor Unit to Outdoor Unit | ≤33 feet (Max. 43 feet for Outdoor Unit ≥12 tons) | |
| | Distance between fittings and Indoor Unit | ≥20 inches | |
| | Distance between fittings and Y-branches / Headers | ≥20 inches | |
| | Distance between two Y-branches / Headers | ≥20 inches | |
| Height differential between two Heat Recovery Units if installed with a Y-branch | ≤98 feet | | |
| Height differential between two series-piped Heat Recovery Units | ≤16 feet | | |

¹Assume equivalent pipe length of Y-branch is 1.6 feet, and equivalent pipe length of header is 3.3 feet.

APPLICATION GUIDELINES



Piping Limitations For Systems Designed for Heat Recovery Operation

Following pages present Multi V 5 piping limitations and are for illustrative purposes only. Designers MUST use LATS when designing LG VRF systems.

Example of Pipe Sizing When Installing a Heat Recovery System

Example: Triple-frame system, four (4) heat recovery units, one (1) header, and twelve (12) indoor units connected.

ODU: Outdoor Units.

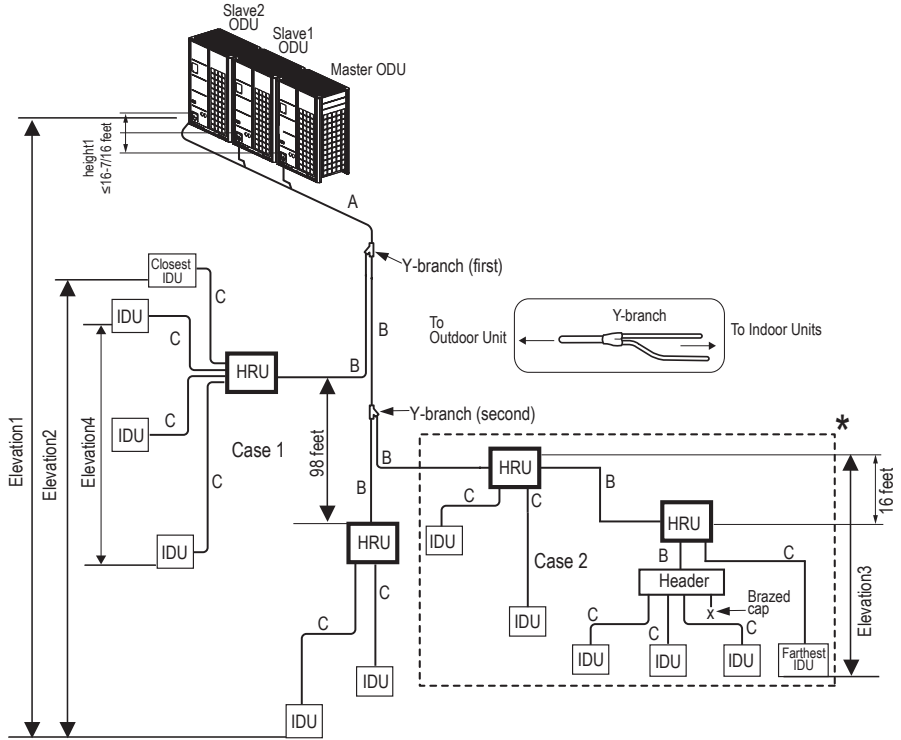
HRU: Heat Recovery Units.

IDU: Indoor units.

A: Main Pipe from Outdoor Unit to First Y-branch.

B: Heat Recovery Unit to Heat Recovery Unit, Y-branch to Heat Recovery Unit, Heat Recovery Unit to Header, or Y-branch to Y-branch.

C: Heat Recovery Unit / Header to Indoor Unit.



Case 1: Maximum height is 131 feet if installed with a Y-branch.

Case 2: Maximum height is 16 feet in heat recovery control unit series connection.

Note:

- Always reference the LATS Multi V software report.
- Larger-capacity outdoor units must be the master in a multi-frame system.
- Master outdoor unit capacity must be greater than or equal to the slave1 outdoor unit capacity, and, where applicable, slave1 outdoor unit capacity must be greater than or equal to the slave2 outdoor unit capacity.
- Connection piping from branch to branch cannot exceed the main pipe diameter (A) used by the outdoor unit.
- Install the header branches or heat recovery units so that the pipe distances between the connected indoor units are minimized. Large differences in pipe distances can cause indoor unit performances to fluctuate.
- Y-branches and other header branches cannot be installed downstream of the initial header branch.
- Total capacity of indoor units in series connection of heat recovery units $\leq 230,000$ Btu/h.
- If large capacity indoor units ($>60,000$ Btu/h with piping sizes $>5/8\text{Ø}$ / $3/8\text{Ø}$) are installed, the valve group setting must be used. (Refer to the PCB of the heat recovery unit for the valve group control setting.)

Table 10: Main Pipe (A) Diameters from Outdoor Unit to First Y-branch.

| ODU Capacity (ton) | Standard Pipe Diameter | | | Pipe diameter when pipe length is ≥ 295 feet or when height differential (ODU \leftrightarrow IDU) is >164 feet | | |
|--------------------|-------------------------|-------------------------------------|--------------------------------------|--|-------------------------------------|--------------------------------------|
| | Liquid Pipe (inches OD) | Low Pressure Vapor Pipe (inches OD) | High Pressure Vapor Pipe (inches OD) | Liquid Pipe (inches OD) | Low Pressure Vapor Pipe (inches OD) | High Pressure Vapor Pipe (inches OD) |
| 6 | 3/8Ø | 3/4Ø | 5/8Ø | 1/2Ø | No Increase | No Increase |
| 8 | 3/8Ø | 7/8Ø | 3/4Ø | 1/2Ø | No Increase | No Increase |
| 10 | 1/2Ø | 1-1/8Ø | 3/4Ø | 5/8Ø | No Increase | No Increase |
| 12 | 1/2Ø | 1-1/8Ø | 7/8Ø | 5/8Ø | No Increase | No Increase |
| 14-16 | 5/8Ø | 1-1/8Ø | 1-1/8Ø | 3/4Ø | No Increase | No Increase |
| 18-20 | 5/8Ø | 1-3/8Ø | 1-1/8Ø | 3/4Ø | No Increase | No Increase |
| 22-28 | 3/4Ø | 1-3/8Ø | 1-1/8Ø | 7/8Ø | No Increase | No Increase |
| 30-42 | 3/4Ø | 1-5/8Ø | 1-1/8Ø | 7/8Ø | No Increase | No Increase |

Piping Limitations For Systems Designed for Heat Recovery Operation

Following pages present Multi V 5 piping limitations and are for illustrative purposes only. Designers **MUST** use LATS when designing LG VRF systems.

Table 11: Refrigerant Pipe (B) Diameters between Y-branches and Y-branches / Heat Recovery Unit / Headers.

| Downstream IDU total capacity (Btu/h) | Liquid pipe (inches OD) | Vapor pipe (inches OD) | |
|---------------------------------------|-------------------------|------------------------|---------------|
| | | Low pressure | High pressure |
| ≤19,100 | 1/4Ø | 1/2Ø | 3/8Ø |
| <54,600 | 3/8Ø | 5/8Ø | 1/2Ø |
| <76,400 | 3/8Ø | 3/4Ø | 5/8Ø |
| <114,700 | 3/8Ø | 7/8Ø | 3/4Ø |
| <172,000 | 1/2Ø | 1-1/8Ø | 7/8Ø |
| <229,400 | 5/8Ø | 1-1/8Ø | 7/8Ø |
| <248,500 | 5/8Ø | 1-3/8Ø | 1-1/8Ø |
| <344,000 | 3/4Ø | 1-3/8Ø | 1-1/8Ø |
| <592,500 | 3/4Ø | 1-5/8Ø | 1-3/8Ø |

Table 12: Indoor Unit Connecting Pipe from Branch (C).

| Indoor Unit Capacity ¹ | Liquid pipe (inches OD) | Vapor pipe (inches OD) |
|-----------------------------------|-------------------------|------------------------|
| ≤19,100 | 1/4Ø | 1/2Ø |
| ≤54,600 | 3/8Ø | 5/8Ø |
| ≤76,400 | 3/8Ø | 3/4Ø |
| ≤95,900 | 3/8Ø | 7/8Ø |

¹9,600-24,200 Btu/h 4-way 3 feet x 3 feet Cassette and 15,400-24,200 Btu/h High Static Ducted IDUs have 3/8Ø (liquid) and 5/8Ø (vapor).

Conditional Applications

Conditional applications are computed in LATS. See below for an explanation of when pipes are upsized.

If the equivalent length between the first Y-branch to the farthest indoor unit is >131 feet (maximum 295 feet):

- Pipe segment diameters between the first branch and the last branch must be sized up by one. This applies to both liquid and low / high vapor pipes. If the next size up is not available, or if the pipe segment diameters are the same as main pipe (A) diameters, sizing up is not possible.
- While calculating total refrigerant piping length, pipe (B) segment lengths between the first Y-branch and second Y-branch, and between the second Y-branch and the heat recovery unit must be calculated by two.
- Length of pipe (C) from each indoor unit to the closest Y-branch, header, or heat recovery unit ≤49 feet.
- [Length of pipe from outdoor unit to farthest indoor unit (A+B+C)] - [Length of pipe from outdoor unit to closest indoor unit (A+B+C)] ≤131 feet.

Selecting the Best Location / Clearance Requirements

Note:

Heat recovery units are for use with systems designed for heat recovery operation only.

Select an installation space for the heat recovery unit that meets the following conditions:

- Install the heat recovery unit indoors in a level and upright position.
- Ensure there is enough space in the installation area for service access.
- Install the heat recovery unit in a location where any sound it may generate will not disturb occupants in the surrounding rooms.
- Install the refrigerant piping and electrical wiring system in an easily accessible location.

⊘ Don't's

- Refrigerant pipes must not exceed lengths specified by LG Electronics.
- Do not install the heat recovery unit in a location where it would be subjected to strong radiation heat from heat sources.
- Avoid an installation environment where oil splattering or vapor spray may occur.
- Avoid an installation environment where high-frequency electric noise could occur.
- Condensate drain piping is not required.

Figure 13: PRHR023A to 043A Clearance Requirements.

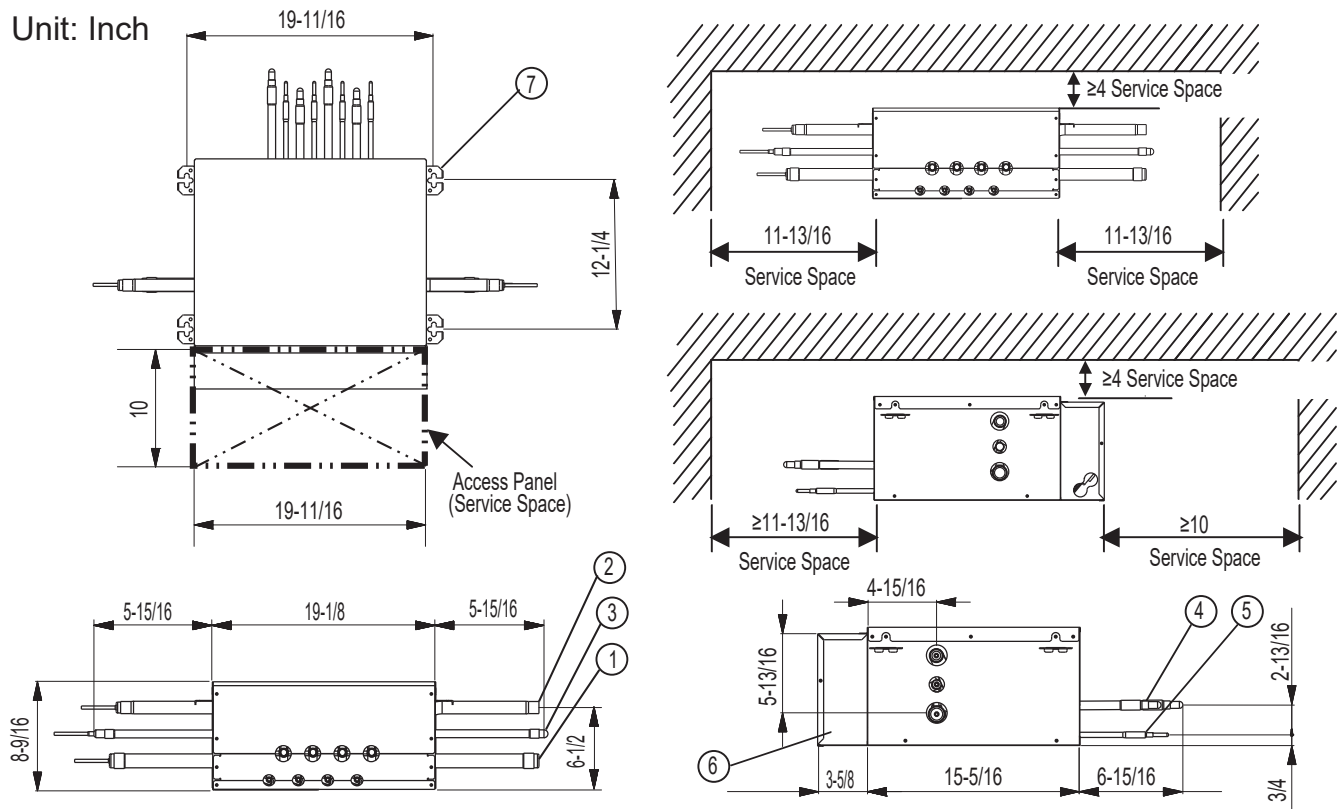


Table 13: PRHR023A to 043A Heat Recovery Unit Components.

| No. | Component Name | Connection Size (in.) / Type | | |
|-----|---|------------------------------|--------------|--------------|
| | | PRHR023A | PRHR033A | PRHR043A |
| 1 | Low Pressure Vapor Pipe Connection Port | 7/8 Braze | 1-1/8 Braze | 1-1/8 Braze |
| 2 | High Pressure Vapor Pipe Connection Port | 3/4 Braze | 7/8 Braze | 7/8 Braze |
| 3 | Liquid Pipe Connection Port | 3/8 Braze | 1/2 Braze | 5/8 Braze |
| 4 | Indoor Unit Vapor Pipe Connection Port | 5/8 Braze | 5/8 Braze | 5/8 Braze |
| 5 | Indoor Unit Liquid Pipe Connection Port | 3/8 Braze | 3/8 Braze | 3/8 Braze |
| 6 | Control Box | - | - | - |
| 7 | Metal Hanger Bracket (Field-Supplied Suspension Bolt) | 5/16 or 7/16 | 5/16 or 7/16 | 5/16 or 7/16 |

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Selecting the Best Location / Clearance Requirements, Continued.

Figure 14: PRHR063A and PRHR083A Clearance Requirements.

Unit: Inch

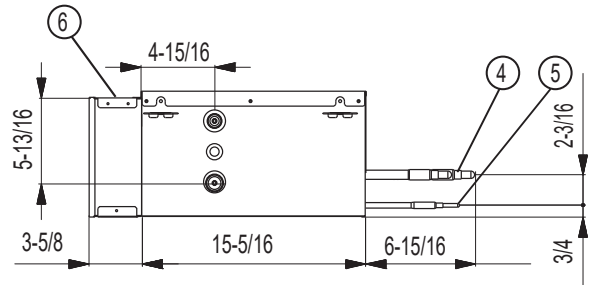
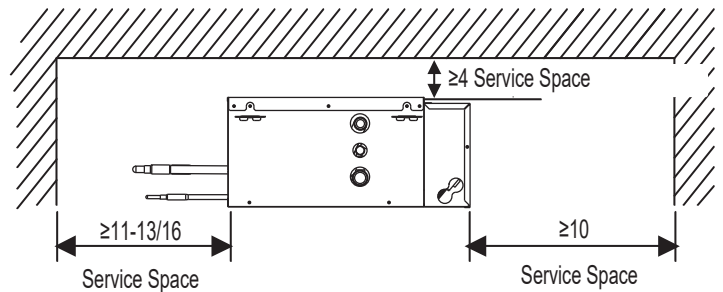
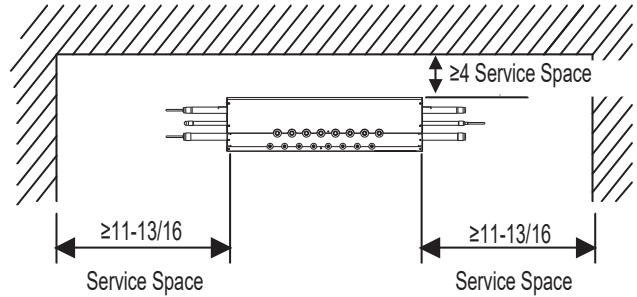
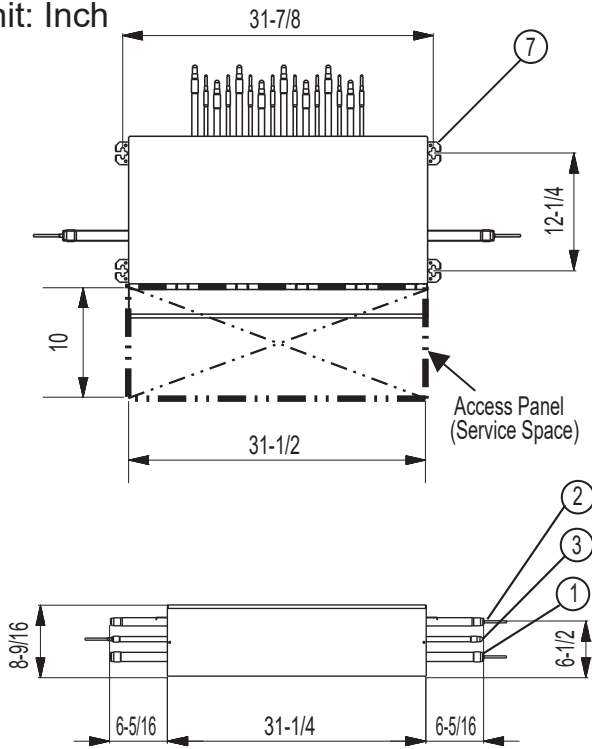


Table 14: PRHR063A and PRHR083A Heat Recovery Unit Components.

| No. | Component Name | Connection Size (in.) / Type | |
|-----|---|-------------------------------|--------------|
| | | PRHR063A | PRHR083A |
| 1 | Low Pressure Vapor Pipe Connection Port | 1-1/8 Braze | 1-1/8 Braze |
| 2 | High Pressure Vapor Pipe Connection Port | 7/8 Braze | 7/8 Braze |
| 3 | Liquid Pipe Connection Port | 5/8 Braze | 5/8 Braze |
| 4 | Indoor Unit Vapor Pipe Connection Port | 5/8 Braze | 5/8 Braze |
| 5 | Indoor Unit Liquid Pipe Connection Port | 3/8 Braze | 3/8 Braze |
| 6 | Control Box | - | - |
| 7 | Metal Hanger Bracket (Field-Supplied Suspension Bolt) | 5/16 or 7/16 | 5/16 or 7/16 |

Note:

- Include an access panel at the side of the heat recovery unit where the control box is located.
- If reducers are used, service space must be increased equal to the dimensions of the reducer.

APPLICATION GUIDELINES



General Mounting

General Mounting Procedure

1. Select and mark the area where the anchors / suspension bolts are to be placed on the ceiling.
2. Drill the holes for the anchors / suspension bolts as indicated.
3. Install the heat recovery unit horizontally on the metal hanger brackets with its top facing up. Use a level—the unit must be within $\pm 5^\circ$ from front to back and from left to right. Tighten all anchors, nuts, and bolts.

The following parts are field supplied:

- Six-Sided Nuts: 5/16" (M8) or 7/16" (M10)
- Flat Washers: 7/16" (M10)
- Suspension Bolts: 5/16" (M8) or 7/16" (M10)

⚠ WARNING

- The threaded suspension bolts and other hardware must be securely tightened to prevent the unit from falling from its installation location. There is a risk of personal injury from falling equipment.
- Do not damage power wiring during installation. There is risk of electric shock, which may result in physical injury or death.

Note:

- The threaded suspension bolts and other hardware must be securely tightened to prevent the unit from falling from its installation location. There is a risk of equipment damage.
- Do not damage power wiring during installation. There is a risk of equipment malfunction, which may result in property damage.
- The heat recovery unit **MUST** be installed so that its top faces up. If not, the incorrect installation may cause unit failure.

Figure 18: Installing the Heat Recovery Unit Top Side Up.

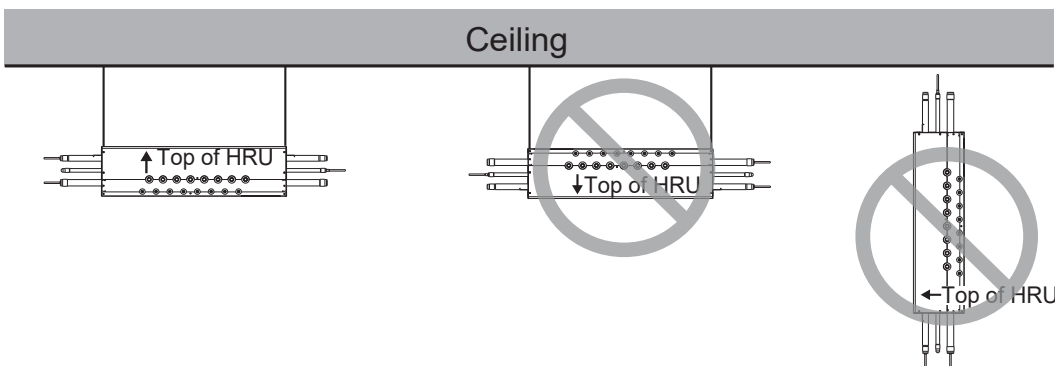


Figure 15: Drilling the Holes for the Anchors / Suspension Bolts.

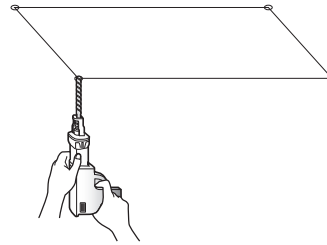


Figure 16: Suspension Bolts Installation.

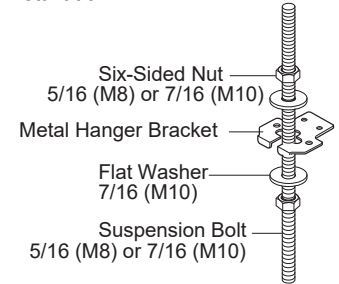
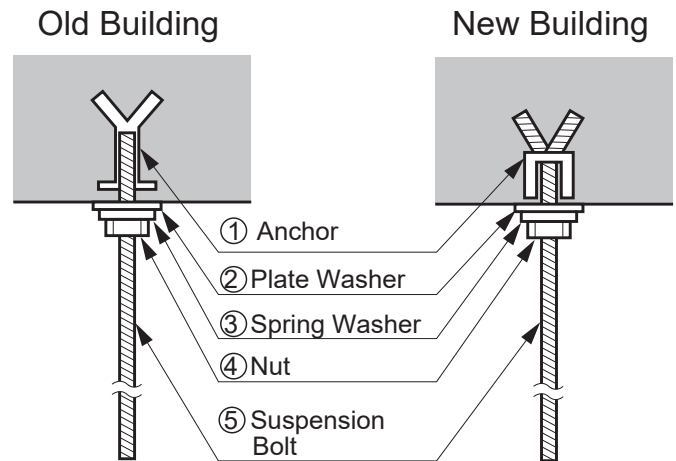


Figure 17: Old Versus New Building Suspension Bolt Installation.



General Power Wiring / Communications Cable Guidelines

- Follow manufacturer’s circuit diagrams displayed on the inside of the control box cover.
- Have a separate power supply for the heat recovery units / indoor units.
- Provide a circuit breaker switch between the power source and the heat recovery unit.
- Confirm power source specifications.
- Confirm that the electrical capacity is sufficient.
- Starting current must be maintained ± 10 percent of the rated current marked on the name plate.
- Confirm wiring / cable thickness specifications:
 - Power wiring is field supplied. Wire size is selected based on the larger MCA value, and must comply with the applicable local and national codes.
 - Communication cable between Master ODU to IDUs / HRUs to be 18 AWG, 2-conductor, twisted, stranded, shielded. Ensure the communication cable shield is properly grounded to the Master ODU chassis only. Ⓞ Do not ground the ODU to IDUs / HRUs communication cable at any other point. Wiring must comply with all applicable local and national codes.
- It is recommended that a circuit breaker is installed, especially if conditions could become wet or moist.
- Include a disconnect in the power wiring system, add an air gap contact separation of at least 1/8 inch in each active (phase) conductor.
- Any openings where the field wiring enters the cabinet must be completely sealed.

⚠ WARNING

- Terminal screws may loosen during transport. Properly tighten the terminal connections during installation or risk electric shock, physical injury or death.
- Loose wiring may cause the wires to burnout or the terminal to overheat and catch fire. There is a risk of electric shock, physical injury or death.

Note:

- Terminal screws may loosen during transport. Properly tighten the terminal connections during installation or risk equipment malfunction or property damage.
- Loose wiring may cause unit malfunction, the wires to burnout or the terminal to overheat and catch fire. There is a risk of equipment malfunction or property damage.
- Confirm that the electrical capacity is sufficient. A voltage drop may cause magnetic switch vibration, fuse breaks, or disturbance to the normal function of an overload protection device.

Power Wiring and Communications Cable Connections

1. Open (disassemble) the heat recovery unit control box cover from the bottom.
2. Insert the power wiring / communications cable from the outdoor unit using the designated path in the heat recovery unit.
3. Connect each wire to its appropriate terminal on the heat recovery unit control board. Verify that the color and terminal numbers from the outdoor unit wiring match the color and terminal numbers on the heat recovery unit.
4. Secure the power wiring / communications cable.

Figure 19: Opening the Heat Recovery Control Unit Control Box Cover.

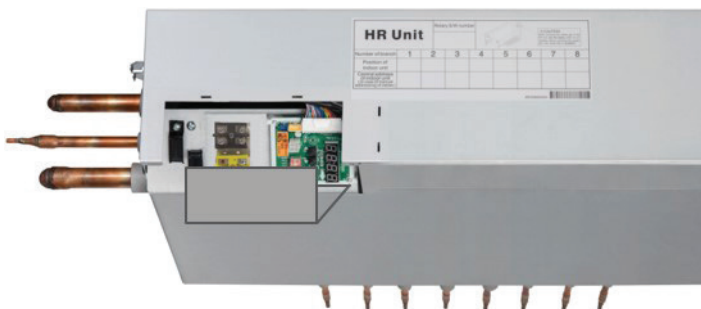
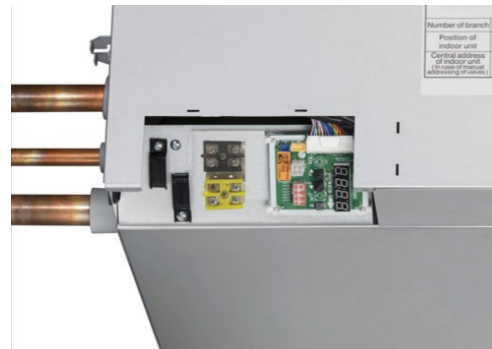


Figure 20: Heat Recovery Unit Control Box With the Cover Removed.



Wiring Guidelines

Power Wiring and Communications Cable Connections, Continued.

Figure 22: Location / Path of Power Wiring / Communications Cable Terminals in Heat Recovery Units.

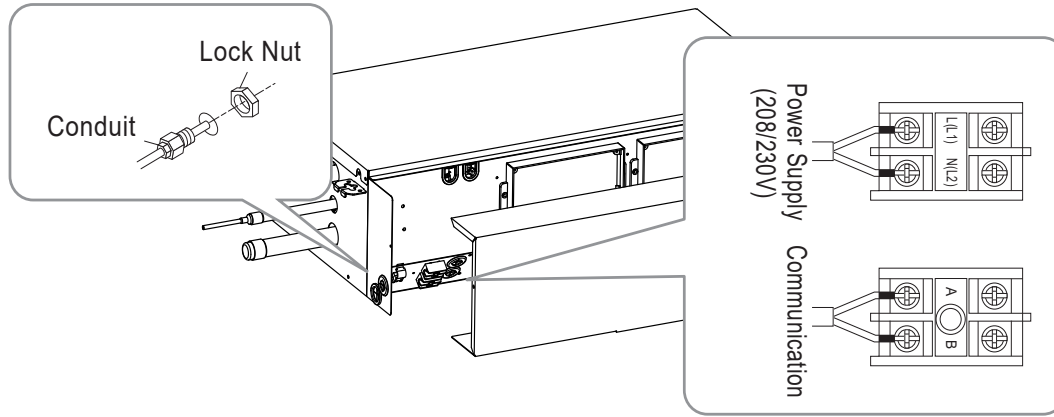
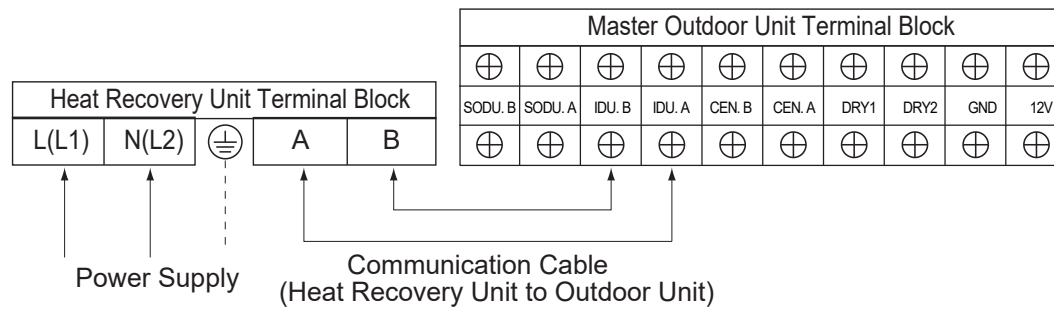
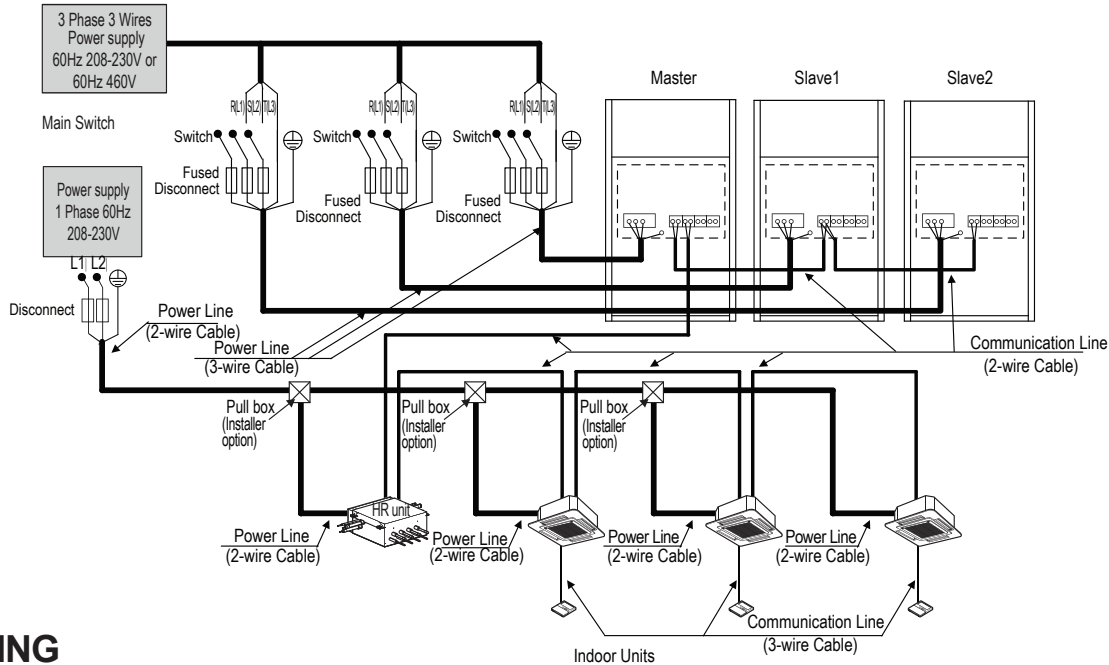


Figure 21: Close Up of Heat Recovery Unit Terminal Block.



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Figure 23: Example of a Typical Heat Recovery Operation Power Wiring and Communications Cable Schematic.



⚠ WARNING

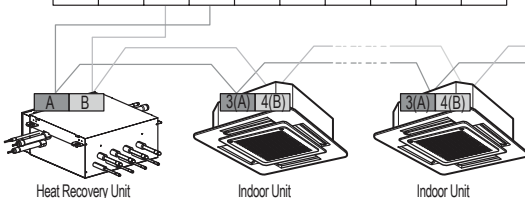
- Ground wiring is required to prevent accidental electrical shock during current leakage, communication problems from electrical noise, and motor current leakage. ⚡ Do not connect the ground line to the pipes. There is risk of fire, electric shock, explosion, physical injury or death.
- Install a main shutoff switch that interrupts all power sources simultaneously. There is risk of fire, electric shock, explosion, physical injury or death.
- Communication cable between Master ODU to Slave ODU(s), and Master ODU to IDUs / HRUs to be 18 AWG, 2-conductor, twisted, stranded, shielded. Ensure the communication cable shield is properly grounded to the Master ODU chassis only. ⚡ Do not ground the ODU to IDUs / HRUs communication cable at any other point. Wiring must comply with all applicable local and national codes. Inadequate connections may generate heat, cause a fire, and physical injury or death.
- The GND terminal at the main PCB is a negative terminal for dry contact, not a ground. Inadequate connections may generate heat, cause a fire, and physical injury or death.

Heat Recovery Operation

Communications Cable Between Master Outdoor Unit and Heat Recovery Units / Indoor Units

Master Outdoor Unit Communication Terminal Block

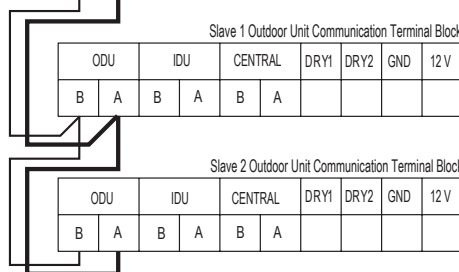
| ODU | | IDU | | CENTRAL | DRY1 | DRY2 | GND | 12 V |
|-----|---|-----|---|---------|------|------|-----|------|
| B | A | B | A | B | A | | | |



Communications Cable Between Master Outdoor Unit and Slave Outdoor Unit(s)

Master Outdoor Unit Communication Terminal Block

| ODU | | IDU | | CENTRAL | DRY1 | DRY2 | GND | 12 V |
|-----|---|-----|---|---------|------|------|-----|------|
| B | A | B | A | B | A | | | |



Note:

- Make sure that the terminal numbers of master outdoor unit and slave outdoor unit(s) match (A to A, B to B). The system will malfunction if not properly wired.
- Maintain polarity throughout the communication network. The system will malfunction if not properly wired.
- If the system operates in reversed phase, it may break the compressors and other components.
- If there is a possibility of reversed phase, phase loss, momentary blackout, or the power goes on and off while the system is operating, install a field-supplied phase loss protection circuit. Operating the system in reverse phase may break the compressor and other unit components.

DIP SWITCH SETTINGS FOR USE WITH GEN 4 INDOOR UNITS

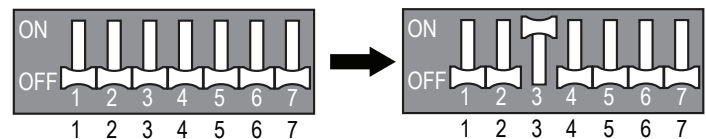
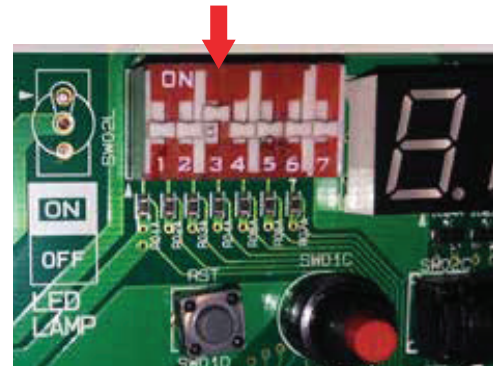
Generation 4 Equipment

The latest versions of LG's indoor units are designated Generation 4 (Gen 4). For Gen 4 indoor units to operate with Gen 4 indoor unit features, the air conditioning system must meet the following requirements:

- All indoor units, heat recovery units, and air / water source units must be Gen 4 or higher.
- All air / water source units must have Gen 4 or higher software installed.
- Air / water source units DIP switch 3 must be set to ON (factory default setting is OFF).
- All controllers must support Gen 4 indoor unit features.

Figure 24: Location and Setting of Outdoor Unit DIP Switch 3.

Air/Water Source Unit DIP Switch No. 3



The figure at right shows the outdoor unit DIP switch. The "System Component Combinations and Operation Status" table lists how combining different components will affect system operation. The "Serial Numbers or Air / Water Source Units with Gen 4 or Higher Software" table lists the serial numbers of air and water source units that have Gen 4 or higher software. All air and water source units, indoor units, heat recovery units, and controllers in a system must be Gen 4 compatible or the system will not operate with Gen 4 indoor unit features.

Table 15: System Component Combinations and Operation Status.

| Air / Water Source Units* | Indoor Unit(s)** | Heat Recovery Unit(s) | Outdoor Unit DIP Switch No. 3 | Operation Status |
|---------------------------|------------------------------------|--|-------------------------------|---|
| Gen 4 or Higher | Gen 4 ONLY | Model 2A ONLY | Must be ON | System will operate WITH Gen. 4 indoor unit features. |
| Gen 4 or Higher | Gen 4 ONLY | Model 2A ONLY | OFF | System will operate but WITHOUT Gen. 4 indoor unit features. |
| Gen 4 or Higher | Gen 4 ONLY | Any combination of Models 1A, 2A | Must be OFF (factory default) | Does NOT include Gen. 4 features. System will not operate if DIP Switch No. 3 is ON, and an error code will be generated. |
| Gen 4 or Higher | Any combination of Gen 2 and Gen 4 | Model 2A ONLY | Must be OFF (factory default) | |
| Gen 4 or Higher | Any combination of Gen 2 and Gen 4 | Any combination of Models 1A, 2A | Must be OFF (factory default) | |
| Gen 2 | Any combination of Gen 2 and Gen 4 | Any combination of Models 0A****, 1A, 2A | N/A*** | Does not include Gen. 4 features. |

*Gen 4 or Higher Air / Water Source Units = Multi V 5, Multi V IV or Multi V Water IV with Gen 4 or Higher software (see table below for Gen 4 or higher serial numbers) or Multi V S.

Gen 2 Air / Water Source Units = Multi V II, Multi V III, Multi V IV without Gen. 4 software, Multi V Water II, Multi V Water IV without Gen. 4 software, Multi V Mini, Multi V Water Mini, or Multi V Space II.

**Gen 4 Indoor Units model numbers end in "4"; Gen 2 Indoor Units model numbers end in "2" or an "A", including Hydro Kit.

***DIP Switch No. 3 on Gen 2 air / water source units is not related to Gen 4 features as it is with Gen 4 air / water source units.

****0A Model Heat Recovery units are not for use with Multi V 5, Multi V IV, Multi V Water IV, or Multi V III heat recovery systems.

Table 16: Serial Numbers of Air / Water Source Units with Gen 4 or Higher Software.

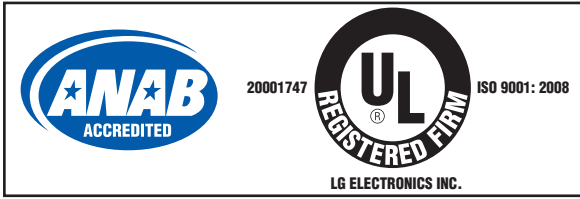
| Air / Water Source Unit Model Type | Multi V Air Source Heat Pump | Multi V Air Source Heat Recovery | Multi V IV Water Source Heat Pump | Multi V IV Water Source Heat Recovery |
|---|------------------------------|----------------------------------|-----------------------------------|---------------------------------------|
| Serial Number of Air / Water Source Units with Gen 4 or Higher Software | 502***** and Higher | 503***** and Higher | 504***** and Higher | |

Table 17: Acronym Table.

| | | | |
|--------|--|--------|--|
| ABS | Acrylonitrile Butadiene Styrene | IDU | Indoor Unit |
| AC | Air Conditioner/Alternate Current | kW | Kilowatts |
| ACP | Advanced Control Platform | in Aq | inches water |
| AHU | Air Handling Unit | ISO | International Standards Organization |
| ASHRAE | American Society of Heating, Refrigeration, and Air Conditioning | LATS | LG Air Conditioning Technical Solution software |
| ASTM | American Society for Testing and Materials | LED | Light Emitting Diode |
| AWG | American Wire Gauge | LEED | Leadership in Energy and Environmental Design |
| AWHP | Air-to-Air Water Heat Pump | MBh | Thousands BTUs per hour |
| BLDC | Brushless Digitally-Controlled | MCA | Minimum Circuit Ampacity |
| BTL | BACnet® Testing Laboratories | mm | Millimeter |
| Btu/h | British Thermal Unit per Hour | MOP | Maximum Overcurrent Protection |
| CAA | Clean Air Act | OD | Outside Diameter |
| CFM | Cubic Feet per Minute | ODU | Outdoor Unit |
| CFR | Code of Federal Regulations | PI | Power Input |
| DB | Dry Bulb | PTAC | Packaged Terminal Air Conditioner |
| dB(A) | Decibels with “A” frequency weighting | SHC | Sensible Heat Capacity |
| DPST | Double-Pole Single Throw | SMACNA | Sheet Metal & Air Conditioning Contractors’ National Association |
| DX | Direct expansion | RPM | Revolutions per Minute |
| EEV | Electric Expansion valve | TC | Total Capacity |
| EPDM | Ethylene Propylene Diene M-Class Rubber | USD | United States Dollar |
| EMF | Electromagnetic Field | UL | Underwriters Laboratories |
| ESP | External Static Pressure | V | Voltage |
| ETL | Electric Testing Laboratories | VAV | Variable Air Volume |
| GND | Ground | VRF | Variable Refrigerant Flow |
| H/M/L | High/Medium/Low | W | Watts |
| HVAC | Heating, Ventilating and Air Conditioning | WB | Wet Bulb |
| Hz | Hertz | wg | Water Gauge |
| ID | Inside Diameter | | |

To access additional technical documentation such as submittals, outdoor and indoor unit engineering manuals, installation, service, product data performance, general best practice, and building ventilation manuals, as well as white papers, catalogs, LATS software programs, and more, log in to www.lghvac.com.

Inverter



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